

TOP-330-2 | MULTI-FUNCTIONAL LABEL DIE CUTTING MACHINE



Cost-efficient die cutting solution for in-mold labels. Offers easy shift from full rotary to semi-rotary, providing high-quality cutting of film material in small quantities. Top-330-2 is a good entry level machine for the in-mold label market. Inline combination available with laminator, slitter and sheeter.



TOP-330-2	OPTION WIDTH 420MM/520MM
Max Web Width	330 mm
Max Die-cutting speed (full-rotary)	110 m/min
Max Die-cutting Speed (semi-rotary)	60m/min
Max Unwinder dia.	700 mm
Max Rewinder dia.	700 mm
Min Slitting width	16 mm
Accuracy of Adhesive Cutting	±0.15 mm
Accuracy of IML Cutting	±0.25 mm
Standard Magnetic Cylinder	120 T
Total Motor Power	10 KW
Registration	Mark Sensor
Dimension	2500 × 1260 × 1875 mm
Weight	3000 KGS
Power Supply	AV, 380 V, 50 HZ
Air Supply	0.4~0.6 MPa



UNWINDER & WEB GUIDING

Independent, servo-driven unwinder with closed-loop tension control. Electronic web guide with ultrasonic edge guide sensor. 76 mm air expanding mandrel. Max diameter 700 mm – 1000 mm roll capacity.

LAMINATOR

Optional, tension-controlled lamination for liner or linerless substrates.



Suitable for both IML and adhesive label



SEMI- OR FULL ROTARY DIE CUTTING

Independent and servo-driven. Repeat lengths from 50 mm - 330 mm for semi-rotary, and 190.5 mm - 476.25 mm for full rotary. Magnetic or solid/engraved cylinders.

SLITTING OPTIONS

Add shear slitting knives. Increase productivity with automatic shear slitting to control the knives from the user-interface. Optional further automation and razorblades.



Highly durable design with great cut and slit precision

CUT-SHEET DELIVERY

High speed rotary cut-sheet module with a conveyor belt enable sheet cutting and collations. This can be upgraded with an automatic stacking unit and combined with single and dual rewind options for optimal flexibility.



REWINDING OPTIONS

Standard single rewind. Upgrade to dual rewind, or a productive Turret with buffer and automatic cutting of the web for optimal productivity